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D119-646-314
Job Sheet 197755



Part No: D119-646-314 Job Qty: 2 pcs ✓
Part Name: Skidtube Protector, RH

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 7/16/19 Job Tracking No:
Due Date: 8/1/19 Created By: Manon Dubois
Type: SOLD Description:
Note: DSI 9734 REV.D IPP REV:A 15.12.10 NEW ISSUE DD VERF:JLM IPP REV:B 17.05.10 AS PER DSI9734
REVB DD VERF:JFS IPP REV:C 17.08.16 AS PER DSI9734 REVC DD VERF:DP IPP REV:D 18.11.16 AS
PER DSI REV.D DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		8/1/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S208756



Part: D119-646-314

Job No: 197755

Serial No/Batch: S208756

Revision: D

Inspector:

Exp Date:

Instructions: FAA STC SR02024SE 18/11/17, TC LoA P-



120 QC 4	2 pcs	8/1/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	Mile 8/26/2019
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
QC 4 - 46					
QC 4 - 68					
QC 4 - 72					
QC 4 - 74					
QC 4 - 75					
130 Packaging 3-1 - Stock - B4B	2 pcs	8/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	Mile 8/26/2019
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				135 DC - 1 - B4B	2 pcs
DC - 2 - B4B	AUG 2 7 2019				
140 QC 21 - FG	2 pcs	8/1/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	AUG 2 6 2019
Part Op 110 - Pick kit					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - Identify and pack for shipping as per PPP D119-646-314 Location:					

DAS
77
9-89

DAS
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135 - Photocopy bluefile & type labels per PPP D119-646-314 CHG002
140 - QC21- Final Inspection - Work Order Release

Master Unit No: 011503

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-45A	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S103999 ✓
AN3-47A	Bolt	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S107071 ✓
AN3-50A	Bolt	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S125078 ✓
D3904-1	Washer	12 pcs (12 ea) ✓	110-Packaging 1 - Pick Kit	S125020 ✓
D4506-3	Washer	12 pcs (12 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓ 5304703
D5369-2	Cable Guard	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
D5371-2	Hook	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
D5372-1	Plug	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
D5374-1	Bushing	12 pcs (12 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
D5374-3	Bushing	16 pcs (16 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
D5376-1	Drilling Tool	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
MS21042L3	Nut	20 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
NAS1149D0316J	Washer	36 Ea (36 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓
NAS1149D0332J	Washer	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S107120 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-45A	8	107	0
	AN3-47A	12	50	0
	AN3-50A	12	60	0
	D3904-1	12	84	0
	D4506-3	12	31	0
	D5369-2	2	3	0
	D5371-2	2	3	0
	D5372-1	2	5	0
	D5374-1	12	130	0
	D5374-3	16	34	0
	D5376-1	2	14	0
	MS21042L3	20	1,073	0
	NAS1149D0316J	8	298	0
	NAS1149D0332J	36	3,177	0

Part Specifications

Specifications could not be found.

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5.5 OEM Replacement Wearplates

QTY -451	QTY -452	P/N	DESCRIPTION
X		D119-646-451	WEARPLATE KIT, OEM LH
	X	D119-646-452	WEARPLATE KIT, OEM RH
1		D4132-041	WEARPLATE, FWD LH
	1	D4132-042	WEARPLATE, FWD RH
1	1	D4133-041	WEARPLATE, MID
1		D4134-041	WEARPLATE, AFT LH
	1	D4134-042	WEARPLATE, AFT RH
3	3	D4135-1	WEARPAD
20	20	AELS-1032-130	INSERT
12	12	AELS-1032-225	INSERT
54	54	AN3C5A	BOLT
54	54	NAS1149CQ332R	WASHER

5.6 Skidtube Protectors

Item	QTY -313	QTY -314	P/N	DESCRIPTION
	X		D119-646-313	SKIDTUBE PROTECTOR, LH
		X	D119-646-314	SKIDTUBE PROTECTOR, RH
130	6	6	D600-1	WASHER
131	6	6	D4536-6	WASHER
132	1		D5369-1	CABLE GUARD, LH
133		1	D5369-2	CABLE GUARD, RH
134	1		D5371-1	HOOK, LH
135		1	D5371-2	HOOK, RH
136	1	1	D6072-1	PLUG
137	6	6	D5374-1	BUSHING
138	8	8	D5374-2	BUSHING
139	1	1	D5376-1	DRILLING JIG
140	4	4	AN3-471	BOLT
141	6	6	AN3-471	BOLT
142	6	6	AN3-501	BOLT
143	18	18	NAS1149DQ332J	WASHER
144	4	4	NAS1149DQ318J	WASHER
145	10	10	MS21042L8	NUT